



Clockwise from left:  
Iguazú Falls; Cooking  
class, Cusco  
Front cover:  
Machu Picchu



#### DEDICATED TRIP PHYSICIAN

For additional peace of mind, a trip physician travels with you and attends to all your health needs. Our physicians are hand-selected by TCS World Travel's medical advisor, Dr. Thomas Burke, Chief of the Division of Global Health and Human Rights at Massachusetts General Hospital, Department of Emergency Medicine.

#### LOCAL GUIDES AND STAFF

In addition to the expedition team, our on-the-ground local guides offer unique insights into each destination. These local experts live in the community and connect you to the culture. In addition, our local staff is on hand to guide you through customs, direct you to our transfer vehicles and answer any questions.

#### INSIGHTFUL LECTURES

Speakers from world-renowned organizations share their expertise to enrich your experience both in the air and on the ground. Our experts come from a wide variety of backgrounds, including history, art, science and diplomacy.

#### INSIDER ACCESS

Our trip planners bring you special access to some of the world's greatest sites and unique experiences you can only get with us, allowing you to make authentic connections with people, wildlife, cultural treasures and natural wonders.

#### IMMERSIVE ACTIVITIES

Our wide variety of daily options means that you get to choose the activities that interest you. Our activities are broken into groups of 6 to 12 guests, so you never feel like part of a crowd.

## The World's Most Awarded Private Jet Expedition Company



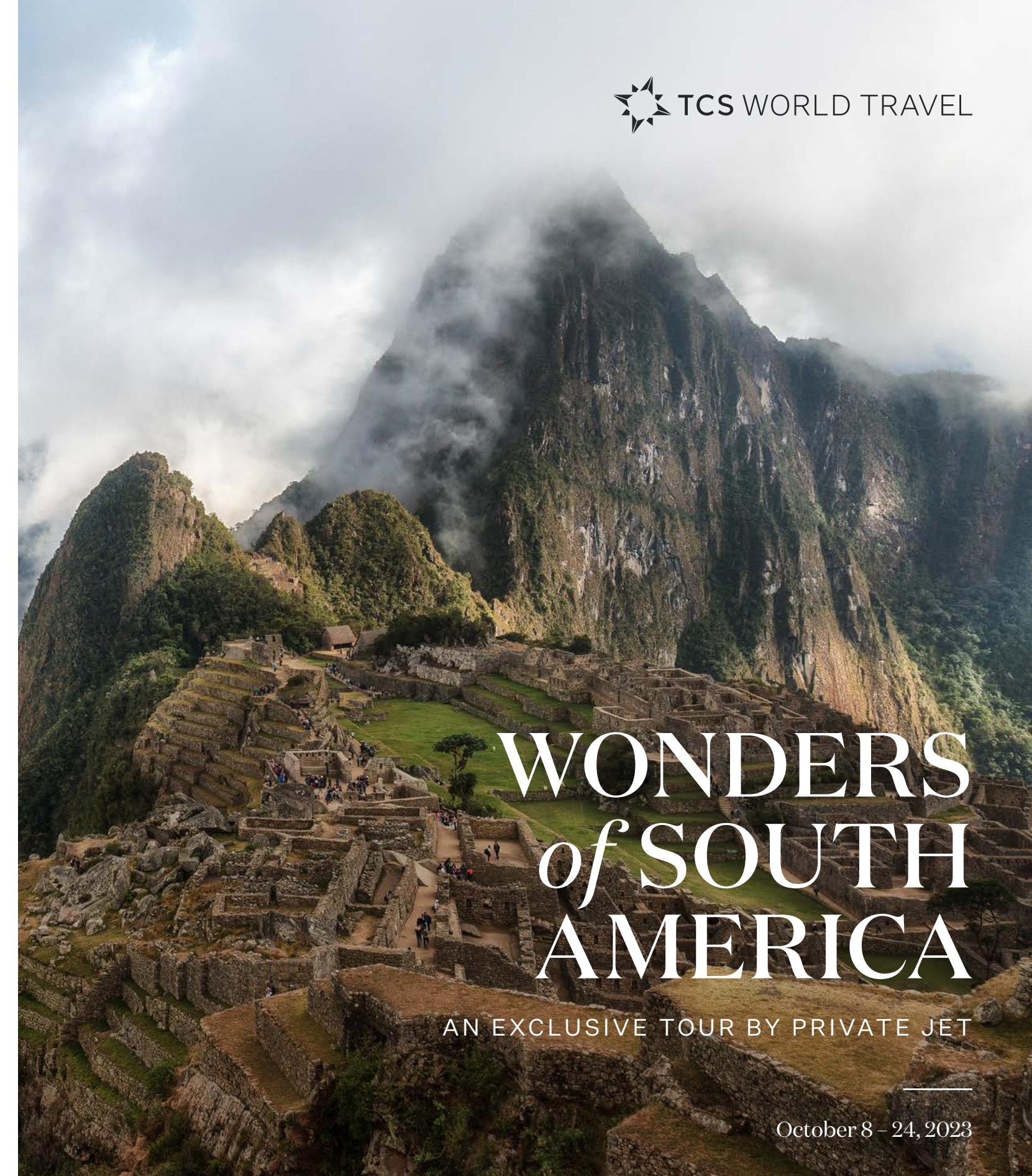
#### Pioneers in the Private Jet Industry

TCS World Travel has hosted guests on adventures of a lifetime for nearly 30 years. As the world's most experienced jet expedition company, we have developed and operated more than 300 jet trips to over 200 destinations. It is our vast operational knowledge and strong global relationships that make us the experts of this unique type of travel.

#### An Elevated Way to Travel

This new, state-of-the-art Airbus 321, configured for just 52 guests, is the next step forward as we continue to innovate new ways to explore life-list destinations around the globe.

- Largest cabin by height and width of any single-aisle aircraft
- 6.5 feet of personal space in full-seat recline
- Custom-made leather seats crafted in Italy
- Global Wi-Fi where available, in-flight entertainment and an enhanced onboard presentation system
- Menus developed by an executive chef able to accommodate your food allergies or special dietary requirements
- Hospital-grade air filtration system that renews the cabin air every two to three minutes and removes 99.9% of particles, viruses and bacteria
- Menus developed by an executive chef able to accommodate your food allergies or special dietary requirements
- Custom mood lighting and spacious overhead bins



# WONDERS of SOUTH AMERICA

AN EXCLUSIVE TOUR BY PRIVATE JET

October 8 – 24, 2023

## The TCS World Travel Difference

**WE OFFER A DIFFERENT KIND OF LUXURY TRAVEL EXPERIENCE,** one that is meticulously designed to make your journey as immersive and enriching as it is hassle-free. It's the kind of luxury that comes from exceptional service, exclusive access, comfort and convenience, leaving you free to relax and savor every moment of your adventures.

Our private jet trips are led by our experienced journey staff, who assist you every step of the way and ensure that all the logistics run smoothly so you don't have to worry about a thing.

This incredible expedition is only available through your trusted Travel Advisor. Contact them to learn more or to reserve your seat.

FORT LAUDERDALE |CUSCO AND MACHU PICCHU OR NORTH COAST | EASTER ISLAND  
BARILOCHE AND THE LAKES DISTRICT | BUENOS AIRES | IGUAZÚ FALLS | ATACAMA DESERT | CARTAGENA

# WONDERS of SOUTH AMERICA

OCTOBER 8 – 24, 2023  
17 DAYS | 7 DESTINATIONS | 52 GUESTS

TRAVEL BY PRIVATE JET to experience seven intriguing destinations across Peru, Chile, Argentina, and Colombia. Fly direct from vibrant urban capitals to otherworldly landscapes, from sapphire-blue lakes to thundering waterfalls, all while delving into diverse cultures, cuisines and natural wonders.

You will travel onboard our brand-new, customized Airbus 321LR jet with flatbed seats. This trip is limited to 52 guests and can only be booked through your travel advisor.



Clockwise from top left: Kayaking, Bariloche; Machu Picchu; Buenos Aires; Atacama Desert; Traditional dancers, Easter Island; Cartagena

Far left: Moai viewing at sunrise

Discover, Explore and Connect on an Expertly Curated Journey Across South America by Private Jet



## Fort Lauderdale, Florida

OCTOBER 8 Meet fellow travelers and expedition staff at a celebratory welcome dinner. We depart for Peru the following day. *The Ritz-Carlton, Fort Lauderdale*

## Cusco and Machu Picchu or North Coast, Peru

OCTOBER 9 – 11 Discover the extraordinary UNESCO World Heritage site of Machu Picchu and examine its artfully cut stone altars, temples, fountains and terraced gardens. If you've already visited Machu Picchu, consider traveling to Peru's lesser-known North Coast, a region filled with stunning natural scenery and archaeological wonders from several pre-Inca cultures. *Belmond Monestario or Costa del Sol Trujillo Center and Belmond Miraflores Park*

## Easter Island, Chile

OCTOBER 12 – 13 Trace the history of a lost civilization with your archaeologist guides. Explore Rapa Nui National Park, a UNESCO World Heritage site home to the beachside altar of Ahu Akivi and the Rano Raraku quarry, where hundreds of *moai* were abandoned. *Explora Rapa Nui*

## Bariloche and The Lakes District, Argentina

OCTOBER 14 – 15 Set on the shores of an expansive lake in the Nahuel Huapi National Park, San Carlos de Bariloche is famous for its outstanding access to nature and wildlife. It is steps away from thrilling outdoor activities, including hiking on Victoria Island, some of the world's best stargazing, and golf at your spectacular resort. *Llao Llao Hotel*

## Buenos Aires, Argentina

OCTOBER 16 – 17 Arrive in the "Paris of South America," so named for its European-style architecture and heritage, and experience a thriving cultural scene that maintains a deep connection to its history. Go backstage at the Teatro Colón on a private tour. Visit the exclusive, privately owned contemporary art collection of the Vergez family. Feel the passion of tango in the city where it was born. *Park Hyatt Buenos Aires*

## Iguazú Falls, Argentina

OCTOBER 18 Iguazú Falls is one of nature's most impressive spectacles, with 275 interlinking waterfalls tumbling down into the Iguazú River. Join a private guide on an exploration of the

Argentine side of the falls at the pace you choose. Thrill-seekers can opt to take a Zodiac ride to the base of the roaring falls. *Gran Meliá Iguazú*

## Atacama Desert, Chile

OCTOBER 19 – 21 The Atacama Desert is a land that invites adventure. Explore serrated peaks and arid valleys by foot or mountain bike, surf down (or simply admire) golden sand dunes or observe surreal pink flamingos feeding in a salt lagoon. When evening falls, discover a dark sky glittering with stars so bright they'll steal your breath away. *Explora Atacama*

## Cartagena, Colombia

OCTOBER 22 – 23 Originally built to thwart plundering pirates, an impressive fortress still greets visitors to Cartagena's old town. Enchanting centuries-old villas spill bougainvillea from their terraces down to the cobblestone streets that bustle with local artists and vendors. Cartagena's exquisite cuisine, served in tucked-away, idyllic courtyards, will quickly lure you into a lifestyle of Latin leisure. Colombia is a coffee lover's paradise thanks to its unique geography, which makes it perfectly suited

for producing delicious, outstanding beans. Start your day with some of the world's best brews and take a tour to learn about the country's iconic coffee. *Sofitel Santa Clara*

## Fort Lauderdale, Florida

OCTOBER 24 We will return to Fort Lauderdale in the early afternoon, allowing you to continue onward to home on your independent flight. *The Ritz-Carlton, Fort Lauderdale*

Join Us on This Unforgettable Journey Across South America

WONDERS OF SOUTH AMERICA  
AN EXCLUSIVE TOUR BY PRIVATE JET

OCTOBER 8 – 24, 2023

For questions or to reserve your spot, please contact your Travel Advisor.

## ALL-INCLUSIVE PRICE

▶ \$115,000 per person, double occupancy ▶ \$11,500 solo supplement

## EXPEDITION INCLUSIONS

- Travel on our private jet
- Best-available accommodations
- Ground transportation
- All meals and beverages, including select beer and wine

- All sightseeing activities, from guided small-group excursions to more active options such as kayaking and hikes
- Special events and private access
- Dedicated expedition team available 24/7

- A trip physician who accompanies you throughout your journey
- Top local guides and on-trip experts
- All gratuities
- Luggage handling